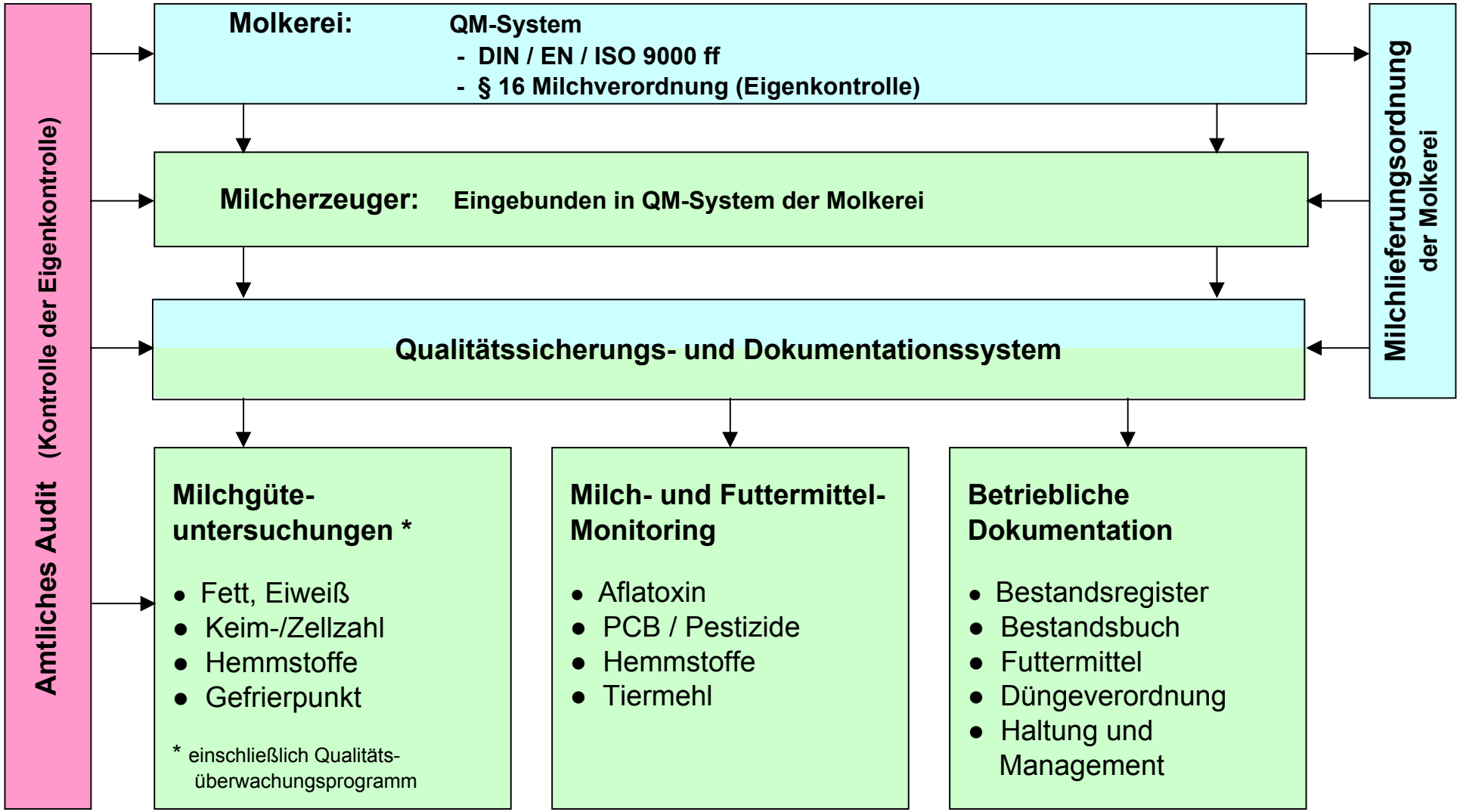Integriertes Qualitätssicherungssystem Milch = QM MILCH